

EMI FILTERS "PI" TYPE

BROADBAND

GENERAL SPECIFICATIONS:

Capacitance / Tolerance:	Measured @ 1 KHz and .1-1 Vrms, 25°C / -0% +100%
Dissipation Factor:	2.5% max @ 1 KHz and .1-1 Vrms, 25°C
Insulation Resistance:	10 GΩ min or 1000 MΩ -mF, whichever is less @ 25°C, WVDC
Working Voltage:	50 VDC to 240 VAC
Dielectric Withstanding Voltage:	250 % of WVDC min. @ 25°C for 5±1 sec, 50 mA max chg. Current
Volt-Temperature Limit:	+10% -30% @ WVDC and -55°C to +125°C
Current Rating:	.25 Amp through 10 Amp
DC Resistance:	.005Ω through 1.7Ω
Insertion Loss:	Measured per Mil-STD-220, IL between any two adjacent specified frequencies shall be that of the lower of the two frequencies in order to accommodate resonant dips.
Operating Temperature:	-55°C to +125°C
Storage Temperature:	-65°C to +160°C
Materials: Case	Brass, ½ hard per QQ-B-626 (composition #22)
Terminals	Iron-nickel alloy (alloy 52) per ASTM F-30
Finish: Case	Tin/Lead per MIL-T-10727 / Gold or Silver Optional
Terminals	Tin/Lead per MIL-T-10727 / Gold or Silver Optional
Applicable MIL Specifications:	Mil-F-28861 / Mil-F-15733
Environmental Test Spec:	Mil-STD-202
Thermal Shock:	Method 107, Condition A except step 3 @ 125°C
Immersion:	Method 104, Condition A
Salt Spray:	Method 101, Condition B
Moisture Resistance:	Method 106
Barometric Pressure:	Method 105, Condition B
Resistance to Soldering Heat:	Method 210, Condition B
Seal:	Method 112, Condition A
Vibration:	Method 204, Condition D
Shock:	Method 213, Condition I
Terminal Strength:	Method 211, Condition A
Solderability:	Method 208
Life:	Method 108, Condition D

Marking per Mil-STD-130

Filter body size permitting:

PA&E logo
PA&E part number
Date code

INSTALLATION GUIDE

Although PA&E filters are rugged with excellent resistance to physical damage, good working practices should be utilized in the installation process to avoid possible post-installation problems.

1) Maximum recommended mounting torque should be applied to the nut only and observed as follows:

Thread size	0-80	2-56	4-40 UNC	8-32 UNC	12-32 UNC	1/4-28 UNF	5/16-24 UNF
Mount torque	10 in. oz.	18 in. oz.	3 in. lbs.	3-5 in. lbs.	6-8 in. lbs.	7-9 in. lbs.	7-9 in. lbs.

2) Avoid bending or flexing terminals at the point of exit from the glass or epoxy seal to preserve the integrity of the seal and/or ceramic capacitor.

3) Solder connections to the terminals should be performed with temperatures not exceeding 230°C, placing a heat sink between soldering point and filter body whenever possible.